

Evans <i>Capacitor</i> Company	Product Specification HYBRID[®] CAPACITOR	NUMBER	THQ5
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1.0 Scope

This document contains specific electrical, mechanical, and environmental requirements and specifications for THQ5 series Tantalum case Hybrid[®] Capacitors. These specifications are subject to change without notice.

2.0 Construction

2.1 General

The capacitor shall utilize sintered tantalum anodes and ruthenium oxide coated cathodes operating in aqueous electrolyte. The components shall be hermetically sealed in a welded tantalum case with a glass-to-metal anode terminal seal.

2.2 Package

The configuration and dimensions shall be as per Figure 1.

2.3 Mass

10-50 volt parts: 100 ±3g; 63-125V volt parts: 125 ±3 g, 150V part 130 ±3g.

2.4 Hermetic Seal

The capacitor shall be hermetically sealed such that the case does not leak electrolyte or vent any gas when exposed to a vacuum, per MIL-STD- 202, Method 112, Condition C, Procedure IIIa.

2.5 Part Markings

The capacitor shall be permanently and legibly labeled on the circumference of the case with the following information. The markings shall be resistant to solvents per MIL-STD-202, Method 215J.

- i. Manufacturer's name and cage code
- ii. Manufacturer's part identification number
- iii. Capacitance
- iv. Working voltage
- v. Date/lot code
- vi. Polarity

2.6 Solderability

The terminations shall be solderable per ANSI J-STD-002.

2.7 Resistance To Soldering Heat

The capacitor must withstand solder dipping of the terminals at 260°C for 10 seconds per MIL-STD-202, Method 210, Condition B. The capacitor must not be visibly damaged and the electrical characteristics must not be affected.

2.8 Terminal Strength

The capacitor terminals must withstand a 5-pound pull test for 30 seconds per Mil-Std-202, Method 211, Condition A. The capacitor must not be visibly damaged and the electrical characteristics must not be affected.

2.9 Fungus Resistance

The capacitor materials shall not support fungus growth and shall not be a nutrient to fungus.

3.0 Environmental Requirements

3.1 Operating Temperature

-55°C to +85°C or 125°C with voltage derating (see Table 2).

3.2 Storage Temperature

-62°C to +130°C

3.3 Environmental Testing

The capacitor shall be designed to withstand environmental testing in accordance with Table 1. During testing the capacitor case shall be rigidly clamped to the test fixture with the leads upright. The capacitor must not be visibly damaged and the electrical characteristics must remain within specification.

Table 1. Environmental Testing

	TEST	TEST METHOD	CONDITION	REMARKS
1	SHOCK	MIL-STD-202 METHOD 213	G	11 mS, 50g
2	VIBRATION	MIL-STD-202 METHOD 204	D	12 Sweeps/Axis, 20g peak
3	VIBRATION	MIL-STD-202 METHOD 214	I, Letter D	1.5 Hours/Axis, 12g rms
4	MOISTURE RESIS.	MIL-STD-202 METHOD 106		6 V Polarity
5	THERMAL SHOCK	MIL-STD-202 METHOD 107	A	
6	ALTITUDE	MIL-STD-202 METHOD 105	D	100 000 ft test

4.0 Electrical Requirements

4.1 Capacitance

The capacitance is specified in Table 2 at 120 Hz and 23°C, $\pm 20\%$.

4.2 Working Voltage

The working voltage rating is from 0 to V as specified in Table 2.

4.3 Surge Voltage

The test shall be 1000 cycles at 110% of rated voltage at 85°C. Each cycle shall consist of a 30 second surge voltage application followed by a 330 second discharge period. The part shall be charged and discharged through a 1000 ohm resistor. The capacitor must not be visibly damaged and the electrical characteristics must remain within specification.

4.4 Equivalent Series Resistance

The maximum equivalent series resistance (ESR) is specified in Table 2 at 1 kHz and 23°C.

4.5 DC Leakage Current

The maximum DC leakage current is specified in Table 2 following 5 minutes at working voltage and 23°C.

Table 2. Electrical Specifications

V (VDC) 85°C	Capacitance	Part Number	V (VDC) 125°C	DCL (max)	ESR (max)
10	220,000 μ F	THQ5010224	6 V	300 μ A	0.025 ohms
16	130,000 μ F	THQ5016134	9.5 V	300 μ A	0.025 ohms
25	95,000 μ F	THQ5025953	15 V	300 μ A	0.025 ohms
35	50,000 μ F	THQ5035503	21 V	300 μ A	0.025 ohms
50	32,000 μ F	THQ5050323	30 V	400 μ A	0.025 ohms
63	16,000 μ F	THQ5063163	37.5 V	400 μ A	0.035 ohms
80	11,000 μ F	THQ5080113	48 V	500 μ A	0.035 ohms
100	8,000 μ F	THQ5100802	60 V	500 μ A	0.035 ohms
125	4,500 μ F	THQ5125452	75 V	500 μ A	0.050 ohms
150	1,750 μ F	THQ5150172	90 V	500 μ A	0.100 ohms

Figure 1. Part Sketch.

